

# Work Order ID 66400

Wednesday, March 02, 2011 1:55:19 PM



Page 1

Item ID: D2939-1

Accept



Setup Start



Revision ID:

3

Stop



Item Name: Saddle LH In, 206

Start Date: 2/15/2011 Start Qty: 4.00



Cust Item ID:

Required Date: 2/28/2011 Req'd Qty: 4.00

Customer:

Reference:

Approvals:

Process Plan:

*U*

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

D2939

Rev C

140

Chemical Conversion Coat per QSI005 4.1

0.00



HandFinish

Memo

0.00

Hand Finishing

PULL FROM STOCK:  
4 X D2939-1UP B66400

*M* 11 03 09 3

145

Spray Painting per QSI005 4.2

0.00



SprayPaint

Memo

0.00

Spray Painting

Prime Delfleet Blue : B 115967  
Paint Delfleet Blue : B 115985  
Clear Delfleet : B 115949

*M* 11 03 09 3

160

QC3- Inspect Part Finish

0.00



QC

Memo

0.00

Quality Control

*ET* 11-03-10 3

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Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

170

Identify as per dwg & Stock Location: *421*

0.00



Packaging

Memo

0.00

Packaging

*11/4/10 (3)*

180

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

*11/13/10 [Signature]  
CWF  
11-03-10*

# Picklist Print

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Page 1

Work Order ID: 66400



Parent Item: D2939-1



Parent Item Name: Saddle LH In, 206



Start Date: 2/15/2011

Required Date: 2/28/2011

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP: B□00.06.26□New DWG rev (mpp 2069)□EC  
IPP Rev:C As per Rev C 07-03-19 JLM □□

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2939-1UP 		Manufactured	No				Each	3.0000		4			

206 Saddle Left side-unpainted

Location

Loc Qty

Loc Code

ST431

3

63336

3

ML 11-03-10